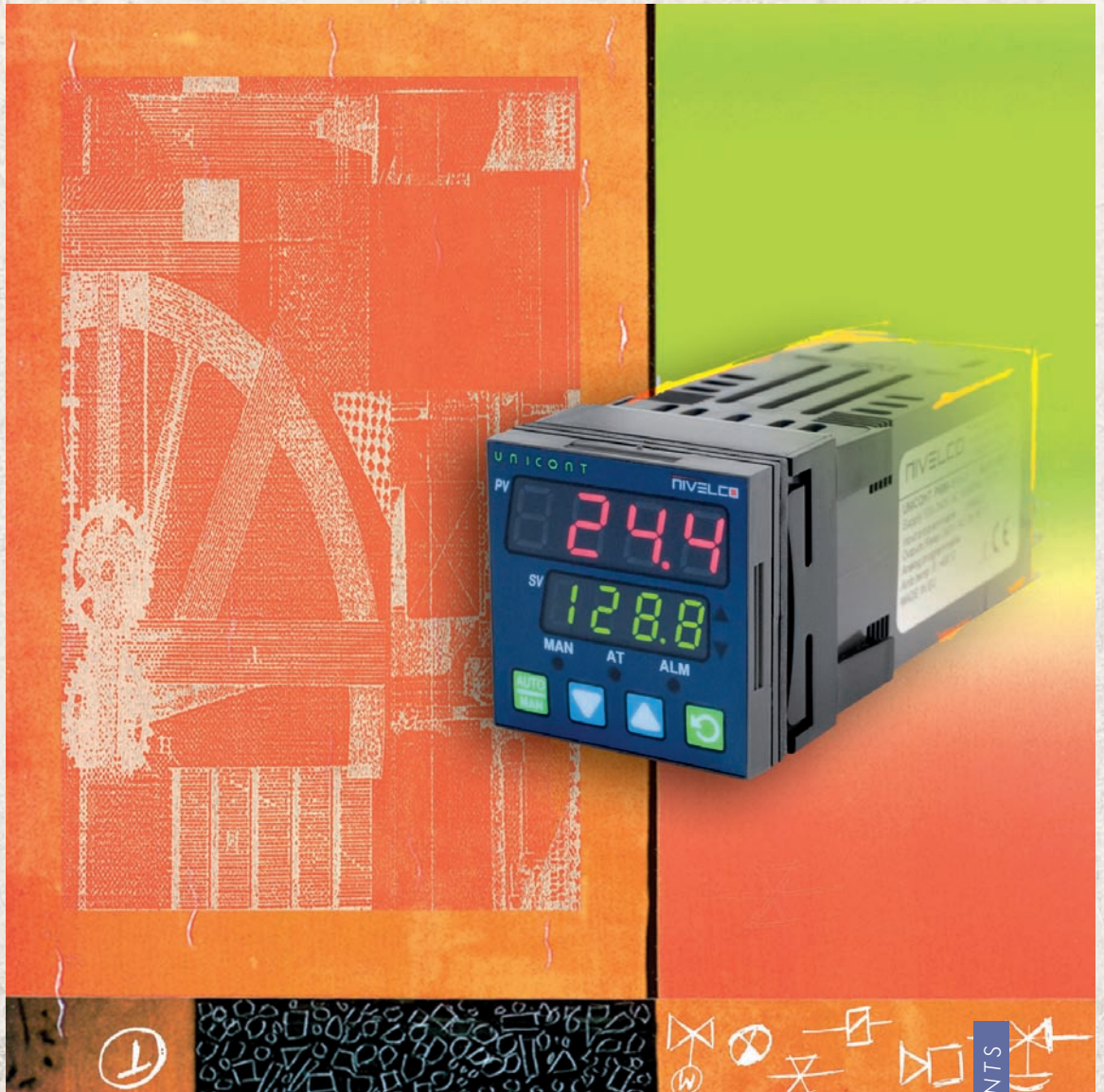


Wide selection of outputs

UNICONT

UNIVERSAL CONTROLLERS



30 YEARS

LEVEL



OUR PROFESSION IS YOUR LEVEL

SYSTEM COMPONENTS

MAIN FEATURES

- Universal input
 - RTDs / Thermocouples,
 - Voltage / Current
- Multiple output variations
 - 4-20 mA output
 - Relay outputs
 - SSR driver output
 - Power supply for transmitters
 - RS485 communication
- ON-OFF and PID control
- Auto tuning (AT) feature
- DIN 48x48 mm front panel

GENERAL DESCRIPTION

The UNICONT PM-500 series universal controllers are 1/16 DIN (48x48 mm) process controllers with relay and analogue outputs and PID algorithm supporting versatile functions. The universal analogue PID-controllers can be used with a Pt-100 resistance thermometer and with different thermocouples for temperature measurement, control as well as processing the signals of transmitters with 4 – 20 mA and 0 – 5 V DC or 0 – 10 V DC output. The output signal of the controller can be a relay, continuous 4 – 20 mA process current signal or SSR-driver. Additional alarm relay provides for limit monitoring. The unit is microprocessor based, has an auto-tuning software, its PID controller is able to find the optimum of the P-I-D constants. PMM-500 series models are able to communicate on RS485 line and also able to provide power supply for transmitters. The large bi-coloured display provides easy reading even from far distance.

APPLICATIONS

- Temperature display
- Switching, control tasks
- Cooling / heating control
- Alarm indication



TECHNICAL DATA

Type	PMM-510
Input	RTDs (3-wire., automatic wire-resistance compensation) DIN Pt100 (-199 °C ... +800 °C) Thermocouples (automatic junction compensation) J, T, K, L, N, B, R, S, C, PtRh thermocouples (-240 °C ... +2320 °C) Voltage 0 – 5 V DC; 0 – 10 V DC, 2 – 10 V DC /min. 500Ω Current 4 – 20 mA DC, 0 – 20 mA DC / max. 500Ω
Control	Proportional band (P) 0.5 – 100% Integral time (I) 1 – 6000 sec Derivate time (D) 0 – 6000 sec Cycle time (T) 0.5 – 512 sec
Output	Relay 240 V AC, 2 A, AC11, SPDT SSR driver 0 – 10 V DC, max 20 mA RS485 Modbus RTU, 1200 – 19200 bps Analogue 4 – 20 mA DC (max. load: 500 ohm) Supply for transmitters 24 V DC, 22 mA (19 V DC - 28 V DC)
Display	PV (primary value) red, 4 digits, 7 segments, digit height: 10 mm SV (secondary value) green, 4 digits, 7 segments, digit height: 8 mm
Power supply	20–48 V AC / 22–65 V DC, 100–240 V AC, max. 5 W / 7 VA
Ingress protection	Front: IP 66, Back: IP 20
Electrical protection	Class II.
Ambient temperature	Operational: 0 °C ... +55 °C, Storage: -20 °C ... +80 °C
Ambient humidity	20% ... 85% (relative) non condensing
Dimensions	48 x 48 x 110 mm (front panel cut-out: 45 ^{+0.5} / _{-0.2} x 45 ^{+0.5} / _{-0.2} mm)
Mass	0.25 kg

ORDER CODES

UNICONT PMM-5 ■ ■ ■ ■

Input	Code	Code	Output*	Code	
Universal (sensor or analogue)	1	1	R1, R2, analogue OUT	R1, R2, analogue OUT, RS485	A
		2	R1, R2, U _t	R1, R2, U _t , RS485	B
		3	R1, analogue OUT, U _t	R1, analogue OUT, U _t , RS485	C
		4	R1, R2, R3	R1, R2, R3, RS485	D
		5	SSR1, SSR2, analogue OUT	SSR1, SSR2, analogue OUT, RS485	E
		6	SSR1, SSR2, U _t	SSR1, SSR2, U _t , RS485	F
		7	SSR1, analogue OUT, U _t	SSR1, analogue OUT, U _t , RS485	G
		8	SSR1, R1, analogue OUT	SSR1, R1, analogue OUT, RS485	H

* Special output versions differing from the above code-variations are available to order.

Output	Description
R1, R2, R3	SPDT relay outputs
analogue OUT	Analogue current- or voltage outputs
SSR1, SSR2	Solid State Relay driver output
U _t	Transmitter power supply 24 V DC/ 22 mA
RS485	Serial communication line

ACCESSORIES

Name	Order Code
Mounting accessory	pmm5111m00001
Front plate sealing	pmm5111m00002
Front plate size adapter, from 96x48 mm cut-off size to 48x48 mm	PAM-500-0